

Surface Plates

Box Type Surface Plate

Instruction Manual

To ensure correct use, please read this instruction manual carefully before use. After reading, keep it in a safe place where the user can always refer to it.



OBISHI KEIKI SEISAKUSHO Co., Ltd.

Safety Precautions

- ※Before use, please read this instruction manual carefully and use the product correctly.
- ※The precautions shown here are intended to ensure the safe and proper use of the product and to prevent any potential hazards to the user.
- ※The precautions are categorized into three levels — **Danger, Warning, and Caution** — to clearly indicate the severity and urgency of potential harm or damage that may occur if the product is mishandled.

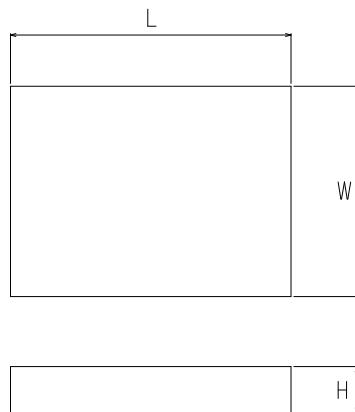
For Safe and Proper Use		
This instruction manual includes various symbols and pictograms throughout the text to ensure correct use of the product and to prevent harm or damage to the user. The symbols and their meanings are as follows. ● Please read the text after fully understanding the symbols and their meanings. ● After reading, be sure to keep this manual in a place where anyone using the product can easily refer to it at any time. ● All of these are safety-related instructions, so please be sure to follow them.		
	Danger	This indicates situations where incorrect handling could result in imminent risk of death or serious injury.
	Warning	This indicates situations where incorrect handling could potentially result in death or serious injury.
	Caution	This indicates situations where incorrect handling may result in injury to persons or only property damage.
Examples of symbols		The △ symbol indicates the presence of danger, warning, or caution messages, with specific precautions described within the figure. (The left figure is used to indicate general danger, warning, or caution without specifying details.)
		The ○ symbol indicates prohibited actions, with specific precautions described within or below the figure. (The figure on the left is used for general prohibition notices without specifying particular actions.)
		The ● symbol indicates mandatory actions, with specific instructions detailed within the figure. (The figure on the left is used for general mandatory actions or instructions without specifying details.)

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1. Product Features

- This product can be used for general machining work, as well as a measuring table or marking-off table.
- It is made of high-quality cast iron, and the Precision Surface has a Scraped Finish.
- Dedicated stands can also be manufactured.

2. Names of Parts and External View



Installation Precautions

- A location with minimal temperature changes and humidity.
- A location with little dust or vibration.
- A solid foundation that will not deform or twist under the weight of the surface plate.
- Install the instrument level on a stable stand, ensuring that there is no looseness or twisting.

3. Specifications

Grade	Grade A		Grade B		Mass (kg)
	Code No.	Flatness (μ m)	Code No.	Flatness (μ m)	
Size L $\times$ W $\times$ H (mm)					
250 $\times$ 200 $\times$ 55	BE101	11	BE201	21	8
300 $\times$ 200 $\times$ 55	BE102	12	BE202	24	10

300×300×58	BE103	12	BE203	24	14
400×300×65	BE104	14	BE204	28	20
400×400×75	BE105	14	BE205	28	32
450×300×65	BE106	15	BE206	30	23
500×400×90	BE108	17	BE208	34	42
500×500×100	BE109	18	BE209	36	63
600×450×100	BE110	19	BE210	38	71
600×500×100	BE111	20	BE211	40	74
600×600×100	BE112	20	BE212	40	78
750×500×130	BE113	22	BE213	44	98
900×600×130	BE114	25	BE214	50	142
1000×600×140	BE115	29	BE215	58	160
1000×1000×140	BE116	32	BE216	64	270
1200×900×140	BE117	33	BE217	66	300
1800×900×150	BE118	44	BE218	88	520
2000×1000×200	BE120	47	BE220	94	810
2000×1500×220	BE122	55	BE222	110	1380
2400×1200×250	BE123	56	BE223	112	1300
2400×1500×250	BE124	60	BE224	120	1770
3000×1500×300	BE125	72	BE225	144	2500

4. Precautions for Use

- ① Clean the Precision Surface and the measurement surface of the workpiece before use.
- ② Handle the instrument carefully during use and storage to avoid impact or shock.
- ③ Allow the instrument to acclimate to the ambient temperature before use.
- ④ Do not use or store the instrument in places with drastic temperature changes.

- ⑤ Install this instrument on a solid foundation in a stable location free from twisting or tilting.
- ⑥ Do not place this instrument in locations subject to vibration or other similar conditions.
- ⑦ Do not apply excessive load or impact to the surface plate.
- ⑧ Avoid using only a specific area of the surface plate. Use the entire surface evenly.
- ⑨ After use, always perform rust prevention treatment on the instrument.
- ⑩ If there are scratches or damage, have the instrument repaired and inspected. Remove minor scratches on the Precision Surface locally with an Arkansas stone or similar before use.
- ⑪ Check the instrument for abnormalities before use in the following cases:
 - When the instrument has been dropped.
 - When an object has been dropped onto the instrument.
- ⑫ Check the accuracy regularly before using the product.
- ⑬ Do not leave workpieces or other items on the surface plate.
- △ ⑭ If the product has sharp edges, handle it carefully to avoid injuring your fingers or other parts of your body.
- △ ⑮ For heavy products, handle placement and other operations with two or more people, and take care to avoid injury.
- ⑯ Use cloth or nylon sleeves for lifting. Do not use hard materials such as metal chains or wires, as they may cause scratches or cracks on the product and pose a risk of injury to the operator.
- △ ⑰ Wear protective gloves and safety glasses as necessary to prevent injury while working.
- △ ⑱ Do not use this product if it is damaged or deteriorated, as it may cause injury or accidents.
- △ ⑲ If an injury occurs, give first aid immediately and seek medical attention if necessary.

Contact Information



JIS Certified Factory

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Head Office and Factory

ISO9001
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Design, development, manufacturing, and calibration services for precision measuring instruments (levels, surface plates, straight edges, reference measuring instruments, square rulers, blocks, dial gauge stands, comparators, angle measuring instruments, bench centers, squareness measuring instruments).