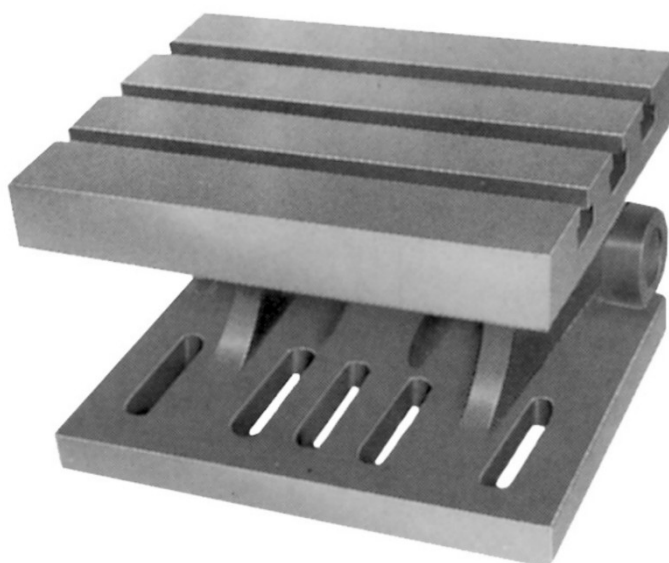


Angle Plate

Universal Angle Plate

Instruction Manual

To ensure correct use, please read this instruction manual carefully before use. After reading, keep it in a safe place where the user can always refer to it.



OBISHI KEIKI SEISAKUSHO Co., Ltd.

Safety Precautions

- ※Before use, please read this instruction manual carefully and use the product correctly.
- ※The precautions shown here are intended to ensure the safe and proper use of the product and to prevent any potential hazards to the user.
- ※The precautions are categorized into three levels — **Danger, Warning, and Caution** — to clearly indicate the severity and urgency of potential harm or damage that may occur if the product is mishandled.

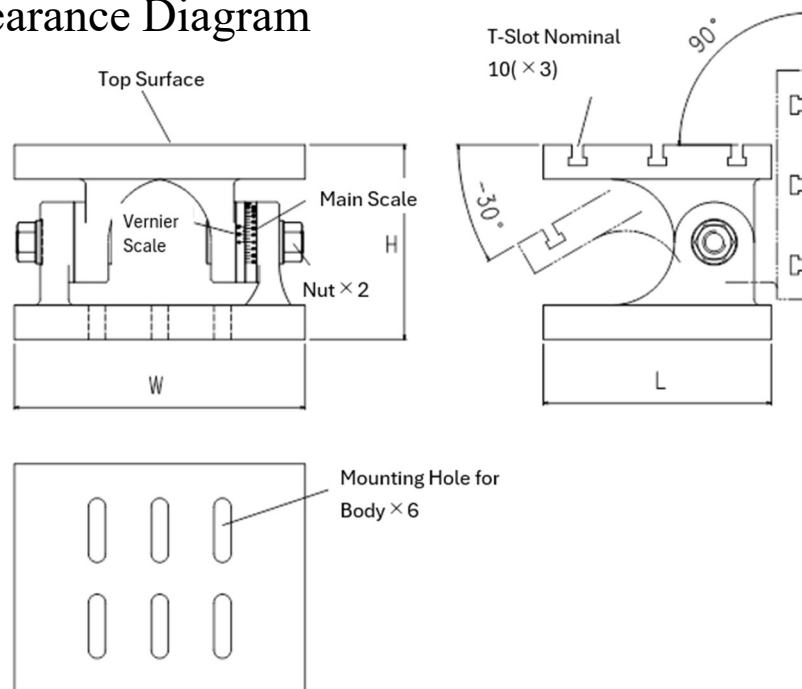
For Safe and Proper Use		
This instruction manual includes various symbols and pictograms throughout the text to ensure correct use of the product and to prevent harm or damage to the user. The symbols and their meanings are as follows. ● Please read the text after fully understanding the symbols and their meanings. ● After reading, be sure to keep this manual in a place where anyone using the product can easily refer to it at any time. ● All of these are safety-related instructions, so please be sure to follow them.		
	Danger	This indicates situations where incorrect handling could result in imminent risk of death or serious injury.
	Warning	This indicates situations where incorrect handling could potentially result in death or serious injury.
	Caution	This indicates situations where incorrect handling may result in injury to persons or only property damage.
Examples of symbols		The △ symbol indicates the presence of danger, warning, or caution messages, with specific precautions described within the figure. (The left figure is used to indicate general danger, warning, or caution without specifying details.)
		The ○ symbol indicates prohibited actions, with specific precautions described within or below the figure. (The figure on the left is used for general prohibition notices without specifying particular actions.)
		The ● symbol indicates mandatory actions, with specific instructions detailed within the figure. (The figure on the left is used for general mandatory actions or instructions without specifying details.)

Universal Angle Plate Instruction Manual

1. Product Features

- The inclination angle can be adjusted from -30° to 90° .
- Equipped with a main scale (1° divisions) and a vernier scale ($5'$ divisions).
- Parallelism between the top and bottom surfaces is ensured.
- Equipped with three T-slots (nominal size 10) for fixing the workpiece.

2. Appearance Diagram



3. Specifications

Code No.	Model	Size (L×W×H mm)	Parallelism (μ m)	Mass (kg)	Load capacity (kg)
ND101	OK-1	200×255×170	20	25.0	50.0

4. Instructions for Use

- ① Wipe this instrument and the workpiece clean.
- ② Loosen the nuts on both sides.
- ③ Tilt the top surface to the desired angle using the main scale and vernier scale.
- ④ While holding down the top surface by hand, lightly tighten the nut on the scale side.

- ⑤ Check that the scale indicates the desired angle.
- ⑥ Tighten the nuts alternately. If only one nut is tightened strongly to fix it, the top surface will twist and cause accuracy errors.
- ⑦ Use the body mounting groove of this instrument to attach it to the fixing table or base. Again, tighten the nuts alternately.
- ⑧ Alternatively, you may first attach the workpiece to the fixing table and then perform the setting operation.
- ⑨ Attach the workpiece using the T-slots.
- ⑩ After the operation, remove the workpiece.
- ⑪ Remove this instrument from the fixing table or base.

5. Precautions for Use

- ① Clean the Precision Surface and the measurement surface of the workpiece before use.
- ② Handle the instrument carefully during use and storage to avoid impact or shock.
- ③ Allow the instrument to acclimate to the ambient temperature before use.
- ④ Do not use or store the instrument in places with drastic temperature changes.
- ⑤ After use, always apply rust prevention treatment and store the instrument in its storage case.
- ⑥ Check the instrument for abnormalities before use in the following cases:
 - When the instrument has been dropped.
 - When an object has been dropped onto the instrument.
- ⑦ If there are scratches or damage, have the instrument repaired and inspected. Remove minor scratches on the Precision Surface locally with an Arkansas stone or similar before use.
- ⑧ Check the accuracy regularly before using the product.
- ⑨ Do not apply a load greater than the specified load capacity.
- △ ⑩ If the product has sharp edges, handle it carefully to avoid injuring your fingers or other parts of your body.
- △ ⑪ For heavy products, handle placement and other operations with two or more people, and take care to avoid injury.
- ⑫ Use cloth or nylon sleeves for lifting. Do not use hard materials such as metal chains or wires, as they may cause scratches or cracks on the product and pose a risk of injury to the operator.
- ⑬ Wear protective gloves and safety glasses as necessary to prevent injury while working.
- △ ⑭ Do not use this product if it is damaged or deteriorated, as it may cause injury or accidents.
- △ ⑮ If an injury occurs, give first aid immediately and seek medical attention if necessary.

Contact Information

JIS Certified Factory



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Head Office and Factory

ISO9001
JQA-QMA11294

Design, development, manufacturing, and calibration services for precision measuring instruments (levels, surface plates, straight edges, reference measuring instruments, square rulers, blocks, dial gauge stands, comparators, angle measuring instruments, bench centers, squareness measuring instruments).